



Material Safety Data Sheet

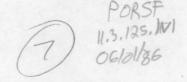
	PRODUCT NAME	
	TELEPHONE (415) 977-6500 EMERGENCY RESPONSE INFORMATION ON PAGE 2	
LIQUID AIR CORPORATION INDUSTRIAL GASES DIVISION California Plaza, Suite 350	TRADE NAME AND SYNONYMS BlueShield No. 4 or No. 5	CAS NUMBER Argon 7440-37-1; Oxygen 7782-44-7
2121 N. California Blvd.	CHEMICAL NAME AND SYNONYMS	NFPA 704 NUMBER (HFR)
Walnut Creek, California 94596	Oxygen (O ₂) in Argon (Ar) gas mixtures	0 0 0
ISSUE DATE REV. JUNE 1, 1986	FORMULA O,/Ar Mixes MOLECULAR WEIGHT	CHEMICAL FAMILY
AND REVISIONS CORPORATE SAFETY DEPT.	Various Compositions BlueShield 4; 5: 39.789; 39.551	Gas mixture

HEALTH HAZARD DATA									
TIME WEIGHTED AVERAGE EXPOSURE LIMIT No TWA is established. The gas mixtures are simple asphyxiants. Oxygen levels should be maintained at greater than 18 molar percent at (Continued on last page)									
SYMPTOMS OF EXPOSURE Route of entry is through inha necessary for life are headacl	•		~			•			air
	·	-							
TOXICOLOGICAL PROPERTIES Mixtures are nontoxic but the necessary to support life.	liberation of a large an	nount in a	a confined	area could o	displac	e the an	nount of oxy	ygen ir	ı air
Listed as Carcinogen or Potential Carcinogen	National Toxicology Program	Yes □ No ⊠		A.R.C. lonographs	Yes No		OSHA	Yes No	
RECOMMENDED FIRST AID TREATMEN PROMPT MEDICAL ATTENT OR NO. 5. RESCUE PERSO Inhalation: Conscious person the contaminated area is mos mouth-to-mouth resuscitation	TION IS MANDATORY NNEL SHOULD BE E should be assisted to the important. Unconscious transfer in the second	QUIPPE an unco ous perso	D WITH S Intaminate Ins should	ELF-CONTA d area and i be moved to	NNED nhale o an ui	BREATI fresh air ncontam	HING APP/ . Quick rem inated area	ARATU	JS. rom



Judgements as to the suitability of information herein for purchaser's purposes are necessarily purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, Liquid Air Corporation extends no warranties, makes no representations, and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or consequences of its use. Since Liquid Air Corporation has no control over the use of this product, it assumes no liability for damage or loss of product resulting from proper (or improper) use or application of the product. Data Sheets may be changed from time to time. Be sure to consult the latest edition.





Material Safety Data Sheet

	Blueshield No. 4 or No. 5	
	TELEPHONE (415) 977-6500 EMERGENCY RESPONSE INFORMATION ON PAGE 2	
LIQUID AIR CORPORATION INDUSTRIAL GASES DIVISION California Plaza, Suite 350	TRADE NAME AND SYNONYMS BlueShield No. 4 or No. 5	cas number Argon 7440-37-1; Oxygen 7782-44-7
2121 N. California Blvd. Walnut Creek, California 94596	CHEMICAL NAME AND SYNONYMS Oxygen (O ₂) in Argon (Ar) gas mixtures	NFPA 704 NUMBER (HFR) 0 0 0
ISSUE DATE REV. JUNE 1, 1986 AND REVISIONS CORPORATE SAFETY DEPT.	FORMULA O ₂ /Ar Mixes MOLECULAR WEIGHT Various Compositions BlueShield 4; 5: 39.789; 39.551	CHEMICAL FAMILY Gas mixture

	HEA	LTH I	HAZARI	D DATA					
TIME WEIGHTED AVERAGE EXPOSU	INO I VVA IS ESTA		ed. The	gas mixtures are s	imple	asphyx			
should be maintained at gre	eater than 18 moiar perce	ent at					(Continued	on last	pag
SYMPTOMS OF EXPOSURE			Terlar						
Route of entry is through inl necessary for life are heada									air
TOXICOLOGICAL PROPERTIES Mixtures are nontoxic but the necessary to support life.	e liberation of a large ar	mount	in a con	fined area could c	lisplac	ce the ar	mount of oxy	/gen ir	n air
Listed as Carcinogen	National Toxicology	Yes	П	I.A.R.C.	Yes	П	OSHA	Yes	
or Potential Carcinogen	Program	No	\boxtimes	Monographs	No	\boxtimes		No	\boxtimes

Inhalation: Conscious persons should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Unconscious persons should be moved to an uncontaminated area, given mouth-to-mouth resuscitation and supplemental oxygen. Medical assistance should be sought immediately.



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HAZARDOUS MIXTU	IRES OF OTHER LIQUI	DS, SOLIDS, OR GASES			
None					
				•	
		PHYSICA	AL DATA		
BOILING POINT	Argon = -302.55°F	(– 185.86°C),	LIQUID DENSITY AT	BOILING POINT Argon = 86.95 lb/ft^3 (1392.8 kg/m ³),	
Oxygen = -297.3	35°F (- 182.97°C)		Oxygen = 71.23 lb/ft³ (1141 kg/m³)		
VAPOR PRESSURE @70°F (21.1°C), above the critical temp. of -188.12°F (-122.29°C) for Argon & -181.433°F (-118.574°C) for Oxygen		GAS DENSITY AT 70°F 1 atm BlueShield No. 4 = .1030 lbs/ft ³ (1.650			
			FREEZING POINT	.5 = .1024 lbs/ft³ (1.640 kg/m³)	
Argon = .0340; O:	ER @68°F (20°C) E	Bunsen coefficient;	- 361.838°F (- 218	Argon = -308.87°F (-189.37°C); Oxygen =	
APPEARANCE AND		· ·	-301.030-1-(-210	.6 0)	
		@70°F (Air = 1.0) for BlueShield f	No. 4 = 1.37; BlueShi	eld No. 5 = 1.37	
					
		FIRE AND EXPLOS	ION HAZARD D	ATA	
FLASH POINT (MET N/A	HOD USED)	AUTO IGNITION TEMPERATURE N/A	FLAMMA N	BLE LIMITS % BY VOLUME	
EXTINGUISHING ME	DIA			ELECTRICAL CLASSIFICATION	
Nonflammable	gas mixture			Nonhazardous	
SPECIAL FIRE FIGH	TING PROCEDURES				
N/A				•	
UNUSUAL FIRE AND	EXPLOSION HAZARD	DS .			
		e gas. If a cylinder is in a fire, er valve pressure relief devic		unding cylinders with water spray to control prelieve internal pressure.	
		REACTIV	ITY DATA		
STABILITY		CONDITIONS TO AVOID			
Unstable	·	CONDITIONS TO AVOID	N	/A	
Stable	X				
INCOMPATIBILITY (I	Materials to avoid)				
HAZARDOUS DECO	MPOSITION PRODUCT	rs			
HAZARDOUS POLY	MERIZATION	CONDITIONS TO AVOID	<u>-</u>		
May Occur	1		N	/A	
Will Not Occur	X				
	<u> </u>	SPILL OR LEAK	C PROCEDURES	-	
STEPS TO BE TAKE	N IN CASE MATERIAL	IS RELEASED OR SPILLED			
Evacuate all p	ersonnel from aff		protective equip	ment. If leak is in container or container	
i	•				

Do not attempt to dispose of waste or unused quantities. Return in the shipping container *properly labeled, with any valve outlet plugs or caps secured and valve protection cap in place* to Liquid Air Corporation for proper disposal. For emergency disposal, contact the closest Liquid Air Corporation location.

WASTE DISPOSAL METHOD

SPECIAL PROTECTION INFORMATION

VENTILATION	LOCAL EXHAUST	SPECIAL		
See Local Exhaust	See last page.	N/A		
on last page.	MECHANICAL (Gen.)	OTHER		
	N/A	N/A		
PROTECTIVE GLOVES				
As required when welding	g. See OTHER PROTECTIVE EQUIPMENT.			
YE PROTECTION				
	s. When welding, wear helmet or use face shield	durith filter land. One last ages		

SPECIAL PRECAUTIONS*

SPECIAL LABELING INFORMATION

DOT Shipping Name: Compressed gas, n.o.s. DOT Hazard Class: Nonflammable gas

DOT Shipping Label: Nonflammable gas I.D. No.: UN 1956

SPECIAL HANDLING RECOMMENDATIONS

Use only in well-ventilated areas. Valve protection caps must remain in place unless container is secured with valve outlet piped to use point. Do not drag, slide, drop or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3,000 psig) piping or systems. Do not heat cylinder by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Keep cylinders away from heat and flame. Do not tamper with (valve) safety device. Close valve after each use and when empty. See NFPA Pamphlet 51A "Welding and Cutting" for additional information.

For additional handling recommendations consult L'Air Liquide's Encyclopedia de Gaz or Compressed Gas Association Pamphlet P-1.

SPECIAL STORAGE RECOMMENDATIONS

Protect cylinders from physical damage. Store in cool, dry, well-ventilated area away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 130°F (54°C). Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders being stored for excessive periods of time. —

Do not store or use cylinders in sub-surface or closed (poorly ventilated) areas. BlueShield mixtures No. 4 and 5 are heavier than air and unvented gas could accumulate in low areas and cause suffocation without warning.

For additional storage recommendations consult L'Air Liquide's Encyclopedia de Gaz or Compressed Gas Association Pamphlet P-1.

SPECIAL PACKAGING RECOMMENDATIONS

BlueShield Nos. 4 and 5 are noncorrosive and may be used with any common structural material.

OTHER RECOMMENDATIONS OR PRECAUTIONS

Compressed gas cylinders should not be refilled except by qualified producers of compressed gases. Shipment of a compressed gas cylinder which has not been filled by the owner or with his (written) consent is a violation of Federal Law (49CFR).

Always secure cylinders in an upright position before transporting them. NEVER transport cylinders in trunks of vehicles, enclosed vans, truck cabs or in passenger compartments. Transport cylinders secured in open flatbed or in open pick-up type vehicles.

Never use the cylinder to strike an arc.

Various Government agencies (i.e., Department of Transportation, Occupational Safety and Health Administration, Food and Drug Administration and others) may have specific regulations concerning the transportation, storage or use of this product which may not be contained herein. The customer or user of this product should be familiar with these regulations.

ADDITIONAL DATA

TIME WEIGHTED AVERAGE EXPOSURE LIMIT: (Continued)

normal atmospheric pressure which is equivalent to a partial pressure of 135mm Hg (ACGIH, 1984-85).

RESPIRATORY PROTECTION: (Continued)

When welding in confined space or where local exhaust or ventilation does not keep exposure below welding fume TLV, use positive pressure air line with mask or self-contained breathing apparatus.

LOCAL EXHAUST: (Continued)

To prevent accumulation of high concentrations of gases so as to reduce the oxygen level in the air to less than 18 molar percent. When welding, use enough ventilation, local exhaust at the arc, or both, to keep the welding fumes and gases below the applicable TLVs in the worker's breathing zone and the general area. Train the welder to keep his head out of the fumes.

EYE PROTECTION: (Continued)

As a general rule, start with a shade which is too dark to see the weld zone. Then go to the next lighter shade which gives sufficient view of the weld zone. Provide protective screens and flash goggles, if necessary, to shield others from ARC RAYS radiation which can injure eyes and burn skin.

OTHER PROTECTIVE EQUIPMENT: (Continued)

When welding, wear head, hand and body protection which help to prevent injury from radiation, sparks and electrical shock. See ANSI Z-49.1. At a minimum, this includes welder's gloves and a protective face shield and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Train the welder not to touch live electrical parts and to insulate himself from work and ground.

CAUTION: Welding or brazing may produce fumes and gases hazardous to health. Short-term (acute) overexposure to welding fumes may result in discomfort such as: dizziness, nausea, or dryness or irritation of nose, throat, or eyes. Long-term (chronic) overexposure may lead to siderosis (iron deposits in the lung) and is believed by some investigators to affect pulmonary function. ARC RAYS can injure eyes and burn skin. Electric shock can kill. Avoid breathing these fumes and gases. Use adequate ventilation. See ANSI Z-49.1 "Safety in Welding and Cutting" published by the American Welding Society.

Consult hazard warnings on boxes or containers (or on tags or labels thereon) containing brazing or welding filler metals, fluxes and fusible granular materials. See OSHA safety regulations under 29 CFR 1910.252 "Welding, cutting and brazing." Also see ACGIH "TLVs (1985-1986) for Chemical Substances in the Work Environment," Appendix B, section B2 "Welding Fumes" (Total Particulate TLV-TWA, 5 mg/m³) for further information.

Consult manufacturer's material safety data sheet on welding consumables and related products for reactivity and health hazard data, and for further information regarding welding fumes.